

Work Order ID 65950

Thursday, January 27, 2011 3:22:19 PM



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Item ID:	D2581	Accept		Setup	Start	
Revision ID:						
Item Name:	Mounting Bracket			Stop		
Start Date:	1/28/2011	Start Qty: 20.00				
Required Date:	2/11/2011	Req'd Qty: 20.00				
Reference:						

Approvals:	Process Plan: <u>MF</u>	Date: <u>11-01-20</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2581	Rev A1								

100		FLOW WATER JET	0.00						
	Waterjet	Memo	0.00						
	FLOW CNC Waterjet	1-Cut as per Dwg D2581 Dwg Rev: <u>A1</u> Prog Rev: <u>A1</u> 2-Deburr if necessary							<u>B11-2-3</u>
110		QC2- Inspect parts off machine FAI/FAIB	0.00						
	QC	Memo	0.00						<u>B11-2-3</u>
	Quality Control								
120		QC8- Inspect parts - second check	0.00						
	QC	Memo	0.00						<u>count</u>
	Quality Control								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2581

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Bracket

Start Date: 1/28/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 2/11/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Brake NC

Form as per dwg
NC BRAKE

Memo

0.00

0.00

SB 11/02/03

(23)

Brake NC

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

8/1/02/03

(count)
(723)

150



Packaging

Packaging

Identify as per dwg & Stock Location: WA

Memo

*****STOCK IN BASKET CELL*****

0.00

0.00

SAD
11-02-03

(23)

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	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

11/02/08

ME
11-02-07

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Thursday, January 27, 2011 3:22:14 PM

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Work Order ID: 65950

Parent Item: D2581

Parent Item Name: Mounting Bracket




Start Date: 1/28/2011

Required Date: 2/11/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP D01.07.17 Added info to step 2 SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA  304/316 0.125 Sheet		Purchased	No			100	sf	62.7000	0.0187	0.393684	15		

1811-2-3

Location

Loc Qty

Loc Code

MAT

62.7

116623

62.7

116623

(23)

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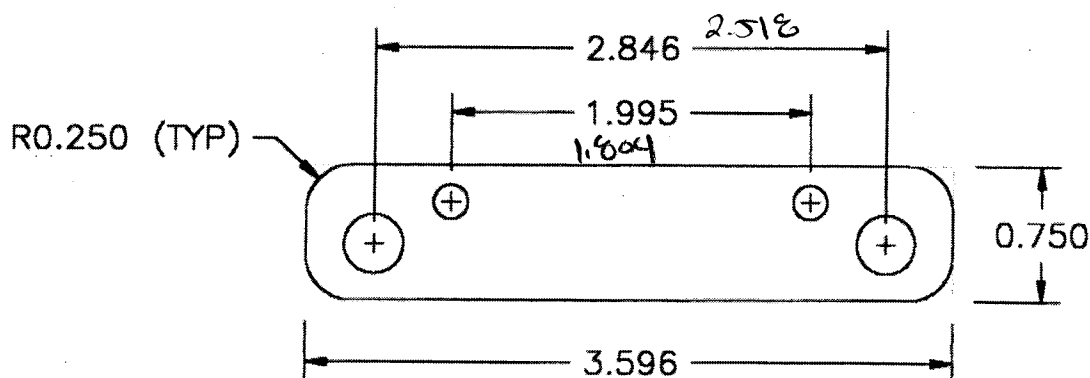
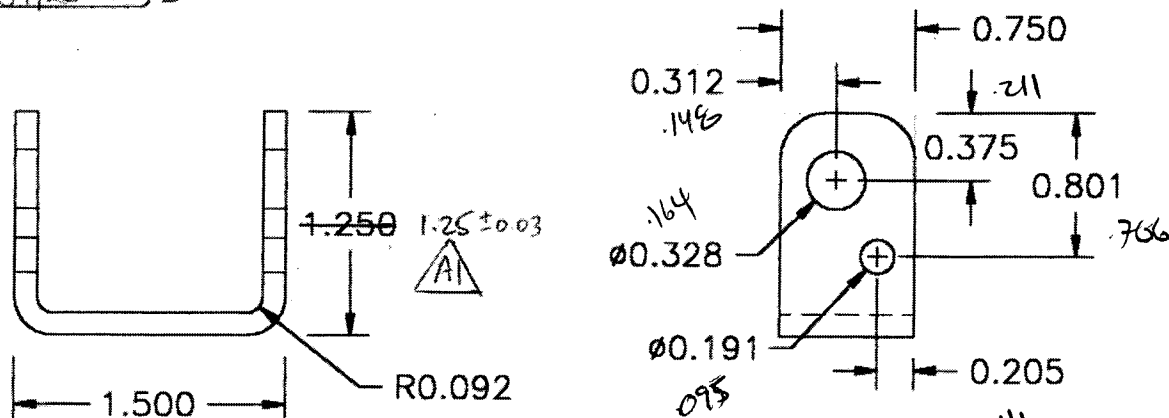
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DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>M. M.</i>	DRAWING NO. D2581	REV. A SHEET 1 OF 1
DATE 96.06.27		TITLE MOUNTING BRACKET	SCALE 1:1
AI <i>CP</i> 04.05.14		CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
96/07/23 BWS



MATERIAL: 304/316 SS 0.125 THICK

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